

AMENDMENTS TO THE CLAIMS

1. (Previously Presented) A golf club head comprising
a face for hitting a golf ball,
a crown,
a sole,
a sidewall extending from the periphery of the sole
towards the crown excluding the face, and
a neck to be fixed to a shaft,
and formed by welding together
a face member for forming the face,
a crown member for forming the crown and
a walled sole member for forming at least the sole and the
wall,
the walled sole member made by monoblock casting, and
the face member and the crown member each made by plastic
deformation processing,
the walled sole member has a variable thickness, wherein the
ratio (t_2/t_1) of the minimum thickness t_1 and the maximum thickness
 t_2 thereof is in the range of from 1.2 to 3.0,
the walled sole member is made of a metal material by
monoblock casting, and the face member is made of a different metal
material than the walled sole member by plastic deformation
processing,

the face member is thicker than the crown member such that the thickness of the face member is not less than 2.0 mm, but the thickness of the crown member is not more than 1.2 mm.

2. (Previously Presented) A golf club head comprising
a face for hitting a golf ball,
a crown,
a sole,
a sidewall extending from the periphery of the sole towards the crown excluding the face, and
a neck to be fixed to a shaft, and formed by welding together
a face member for forming the face,
a crown member for forming the crown and
a walled sole member for forming the sole, sidewall and neck,

the face member and the crown member each made by plastic deformation processing,

the walled sole member has a variable thickness, wherein the ratio (t_2/t_1) of the minimum thickness t_1 and the maximum thickness t_2 thereof is in the range of from 1.2 to 3.0,

the walled sole member is made of a metal material by monoblock casting, and the face member is made of a different metal material than the walled sole member by plastic deformation processing,